

State of Kansas

Bill Graves



Governor

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PRMT-SECTION

Department of Health and Environment

James J. O'Connell, Secretary

March 31, 1995

Mr. Lynn Longshore
c/o Laidlaw Environmental Services
220 Outlet Pointe Blvd.
Columbia, South Carolina 29210

RE: Hazardous Waste Treatment and Storage Permit
Hydrocarbon Recyclers, Inc. of Wichita
Wichita, Kansas
EPA I.D. Number KSD007246846

Dear Mr. Longshore:

On March 24, 1995, Ron Robertson of Hydrocarbon Recyclers, Inc. of Wichita (HRIW) contacted the Kansas Department of Health and Environment (KDHE) and identified several typographical errors regarding the facility's hazardous waste treatment and storage permit issued March 3, 1995. As a result of these errors, the Department has determined that changes should be made to the permit prior to its effective date of April 7, 1995.

The following identifies the pages, sections and the corresponding revisions that were made. Please replace these pages in the facility's hazardous waste treatment and storage permit.

1. Part I Cover Page - A new cover page has been signed by Secretary O'Connell which states that "... the Permittee must comply with all terms and conditions in Section I through ~~Section IV~~ Section V of this permit."
2. Page 1 of 30, Section I.A., Paragraph 2, Line 6 - The repeated sentence "In situations where state regulations differ from the federal ones, they are also referenced" has been removed.
3. Page 14 of 30, Section II.M.1., Sentence 1 - This sentence has been revised as follows: "The Permittee's most recent cost estimate. . . are ~~is~~ specified. . .".
4. Page 22 of 30, Section IV.A., Paragraph 1, Sentence 3 - This sentence has been revised as follows: "All of the tanks ~~contain~~ are located within secondary containment with chemical resistant coating, ~~and~~ automatic high level alarms ~~on each individual tank~~, and manual gauging ports ~~are provided on each individual tank~~".
5. Page 29 of 30, Section V.F., Sentence 1 - This sentence has been revised as follows: "The Permittee. . . in the ~~dispenser~~ dispensing unit."

RCRA



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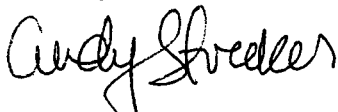
Mr. Lynn Longshore
March 31, 1995
Page No. 2

6. Attachment A, Page A-1 of A-28 - The hazardous waste description for D013 has been aligned in the column.
7. Attachment A, Page A-4 of A-28 - The definition of F034 has been revised to be consistent with 40 CFR §261.31.
8. Attachment A, Page A-5 of A-28 - The definitions of F037, F038 and F039 have been revised to be consistent with 40 CFR §261.31.

In addition, HRIW informed the Department of a change in applicant name and address required on the facility mailing list. Therefore, a revised copy of the mailing list is included with the revised permit pages.

If you have any questions regarding this letter, please contact me at (913) 296-6537.

Sincerely,



Cindy Strecker
Hazardous Waste Section
Bureau of Waste Management

CS/cm
Enclosures

- C: Wes Bartley - EPA Region VII-RCRA Branch (with enclosures) ✓
 Mark Bradbury - DEA/SCDO/Waste Programs (with enclosures)
 Steve Keiter - HRIW (with enclosures)

STATE OF KANSAS

DEPARTMENT OF HEALTH AND ENVIRONMENT DIVISION OF ENVIRONMENT

Hazardous Waste Management Facility Permit Part I

In accordance with the provisions of Kansas Statutes Annotated 65-3430 et. seq. permission is hereby granted to:

Operator: *Hydrocarbon Recyclers, Incorporated of Wichita*

Owner: *Hydrocarbon Recyclers, Incorporated*

Facility Name: *Hydrocarbon Recyclers, Incorporated of Wichita*

Location: *2549 North New York
Wichita, Kansas*

EPA Identification Number: *KSD007246846*


for storage and/or treatment of hazardous waste in Subpart X units, containers and tanks.

This permit is being issued in accordance with rules and regulations of the Department of Health and Environment and the following-named conditions and requirements to wit: The Permittee must comply with all terms and conditions in Section I through Section V of this permit. The permit consists of the conditions contained herein, including those in any attachments, the permit application and all applicable hazardous waste regulations contained in K.A.R. 28-31-1 through 28-31-14 in effect on the date of issuance of this permit. It shall remain in effect even if the Hazardous and Solid Waste Amendments permit (Part II) is terminated or expires.

This permit shall become effective at 12:01 a.m. on April 7, 1995 and shall remain in effect until April 7, 2005 unless revoked and reissued, or terminated or continued in accordance with K.A.R. 28-31-9.

Done at Topeka, this 29th day of March 1996




James J. O'Connell, Secretary
Kansas Department of Health and Environment

SECTION I - STANDARD PERMIT CONDITIONS

I.A. EFFECT OF PERMIT

Hydrocarbon Recyclers, Incorporated of Wichita (operator) and Hydrocarbon Recyclers, Incorporated (owner) hereinafter referred to as the Permittee, is allowed to store and treat hazardous waste at its Wichita, Kansas facility in accordance with the conditions of this Permit. Any treatment, storage or disposal of hazardous waste not authorized in this Permit is prohibited. The federal regulations are adopted by reference in Kansas Administrative Regulations (K.A.R.) 28-31-1 through 28-31-14. All citations to federal regulations are for the sake of convenience. In situations where state regulations differ from the federal ones, they are also referenced and take precedence.

Subject to 40 CFR 270.4, compliance with this Permit generally constitutes compliance, for the purposes of enforcement, with K.S.A. 65-3430 et seq., K.A.R. 28-31-1 through 28-31-14 and Subtitle C of the Resource Conservation and Recovery Act (RCRA), as amended by the Hazardous and Solid Waste Amendments of 1984 (HSWA). Issuance of this Permit does not convey any property rights of any sort or any exclusive privilege; nor does it authorize any injury to persons or property, any invasion of other private rights, or any infringement of state or local law or regulations. Compliance with the terms of this Permit does not constitute a defense to any order issued or any action brought under Sections 3008(a), 3008(h), 3013, or 7003 of RCRA; Sections 106(a), 104 or 107 of the Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (42 U.S.C. 9601 et seq., commonly known as CERCLA), or any other law providing for protection of public health or the environment. [40 CFR 270.4, 270.30(g)]

I.B. PERMIT ACTIONS

I.B.1. Permit Modification, Revocation and Reissuance, and Termination

This Permit may be modified, revoked and reissued, or terminated for cause, as specified in 40 CFR 270.41, 270.42, and 270.43. If cause exists, the Secretary may modify or revoke and reissue this Permit in accordance with 40 CFR 270.41. When this Permit is modified only the conditions subject to the modification are reopened. If this Permit is revoked and reissued, the entire Permit is reopened and subject to revision, and may be reissued for a new term.

The Secretary will approve or deny modifications to this Permit requested by the permittee in accordance with 40 CFR 270.42. The modifications will become an enforceable part of this Permit. The filing of a request for a Permit modification, revocation and reissuance, or termination, or the notification of planned changes or anticipated noncompliance on the part of the Permittee, does not stay the applicability or enforceability of any Permit condition. [40 CFR 270.4(a) and 270.30(f)]

II.L.6. Certification of Closure

The Permittee shall certify that the facility has been closed in accordance with the specifications in the Closure Plan, as required by 40 CFR 264.115.

II.M. COST ESTIMATE FOR FACILITY CLOSURE

II.M.1. The Permittee's most recent closure cost estimate, prepared in accordance with 40 CFR 264.142 and 264.197(c)(3), is specified in Financial Requirements - Section J -10 of the Part B permit application.

II.M.2. The Permittee must adjust the closure cost estimate for inflation within sixty (60) days prior to the anniversary date of the establishment of the financial instrument(s) used to comply with 40 CFR 264.143 and Permit Condition II.N. upon such date as required by the state. [40 CFR 264.142(b)]

If using the financial test demonstration, the Permittee must adjust the closure cost estimate for inflation within thirty (30) days after the close of the firm's fiscal year and before submission of updated information to the Secretary as specified in 40 CFR 264.142(b).

II.M.3. The Permittee must revise the closure cost estimate whenever there is a change in the facility's Closure Plan as required by 40 CFR 264.142(c).

II.M.4. The Permittee must keep at the facility the latest closure cost estimate as required by 40 CFR 264.142(d).

II.N. FINANCIAL ASSURANCE FOR FACILITY CLOSURE

The Permittee shall demonstrate continuous compliance with 40 CFR 264.143 by providing documentation of financial assurance as required by 40 CFR 264.151 or 264.149 in at least the amount of the cost estimates required by Permit Condition II.M.. Changes in financial assurance mechanisms and coverage amounts must be accomplished in accordance with the applicable provision of 40 CFR 264.143.

II.O. LIABILITY REQUIREMENTS

The Permittee shall demonstrate continuous compliance with the requirement of 40 CFR 264.147(a) to have and maintain liability coverage for sudden and accidental occurrences in the amount of at least \$1 million per occurrence, with an annual aggregate of at least \$2 million, exclusive of legal defense costs.

SECTION IV - STORAGE AND TREATMENT IN TANKS

IV.A. UNIT DESCRIPTION

There are total of twenty-two (22) hazardous waste storage and/or treatment tanks, V-1, V-2, V-3, V-4, V-5, V-6, V-7, V-8, V-9, V-10, V-11, V-12, V-13, V-14, V-15A, V-15B, V-15C, V-15D, V-16, V-17, V-18, and V-26. All of the hazardous waste storage and/or treatment tanks are located in roofed structures Building D and the Processing Area. All of the tanks are located within secondary containment with chemical resistant coating, and automatic high level alarms and manual gauging ports are provided on each individual tank. The secondary containment systems of the tanks are designed such that no external shell of any tank, nor any external metal component of a tank is in contact with soil or standing water. The secondary containment systems have been designed to provide sufficient capacity to contain one hundred (100) percent of the capacity of the largest tank within their boundaries or ten (10) percent of the total capacity of tanks and containers, whichever is greater. All of these tanks meet the criteria of Underwriters Laboratories Standard 142 and the National Fire Protection Association Code 30 - 1987. These tanks are also certified by a professional engineer licensed in Kansas to have sufficient structure integrity for storage and/or treatment of hazardous waste.

Building D contains twelve (12) hazardous waste tanks, V-9, V-10, V-11, V-12, V-13, V-14, V-15A, V-15B, V-15C, V-15D, V-16, and V-18. The materials managed in these tanks are non-ignitable, liquids, sludges, solvents and solvent contaminated water from process equipment.

The Processing Area contains ten (10) hazardous waste tanks, V-1, V-2, V-3, V-4, V-5, V-6, V-7, V-8, V-17, and V-26. The materials managed in these tanks are ignitable and non-ignitable liquids and sludges.

IV.B. PERMITTED AND PROHIBITED WASTE IDENTIFICATION

- IV.B.1. The Permittee shall operate and maintain the hazardous waste tank(s) in accordance with 40 CFR 264, Subpart J and the specification and design criteria submitted in the Part B permit application. The Permittee is allowed to store and/or treat hazardous wastes identified in the Attachment A of this Permit in the tanks described in IV.A., subject to the terms of this Permit.
- IV.B.2. The Permittee is allowed to store a maximum volume of one hundred thirty seven thousand nine hundred and eighty seven (137,987) gallons of hazardous waste in storage and treatment tanks at the facility, provided that the maximum capacity of each tank specified below is not exceeded, subject to the terms of this Permit.

V. REGULATORY PROVISIONS FOR THE SUBPART X UNITS

V.A. UNIT DESCRIPTION

There are a total of six (6) Subpart X units; shredder, granulator, dryer, drum scraper, drum washer and dispersing unit at the facility. Each of these units may be used to physically or chemically alter hazardous waste managed at the facility. The shredder, granulator and dryer are located in Building D. The dispersing unit, drum washer and scraper are located in the Processing Area. All of these units are considered miscellaneous units regulated under 40 CFR 264 Subpart X.

V.B. DESIGN AND OPERATION OF SUBPART X UNITS

V.B.1. The Subpart X units shall be operated according to the procedures described in Section M of the Part B permit application.

V.B.2. The Permittee shall maintain and operate the facility to minimize the possibility of a fire, explosion, or any unplanned, sudden or non-sudden release of hazardous waste constituents to air, soil, or surface water which could threaten human health or the environment, as required by 40 CFR 264.31.

V.C. GENERAL INSPECTION REQUIREMENTS

The Permittee shall inspect and repair the Subpart X units, and keep records of these activities, in the manner and frequency specified in Section F of the Part B permit application.

V.D. PERSONNEL TRAINING

The Permittee shall conduct personnel training for those personnel which operate the Subpart X units, as required by 40 CFR 264.16. This training program shall be conducted, and the records of the training kept, in accordance with Section I of the Part B permit application.

V.E. PERMITTED WASTE IDENTIFICATION

In Subpart X units, the Permittee is permitted to treat only those wastes identified in Part A of the Part B permit application, except for the prohibition described in Section V.F. below.

V.F. SPECIAL PROVISIONS FOR IGNITABLE, REACTIVE, OR INCOMPATIBLE WASTE

The Permittee shall not treat or place any wastes which meet the definition of reactive waste (D003), as defined in 40 CFR 261.23, in the dispersing unit. The Permittee shall not concurrently place incompatible wastes in a Subpart X unit unless that placement constitutes controlled treatment of the wastes. The Permittee shall not treat a waste in a Subpart X unit if an incompatible waste has been previously treated in the same Subpart X unit, unless 3 unit volumes (as defined in the Part B permit

Attachment A

Hazardous Waste No.	Hazardous Waste Description
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Toxicity Characteristic:

D001	Ignitability
D002	Corrosivity
D003	Reactivity
D004	Arsenic
D005	Barium
D006	Cadmium
D007	Chromium
D008	Lead
D009	Mercury
D010	Selenium
D011	Silver
D012	Endrin (1,2,3,4,10,10-hexachloro-1,7 epoxy-1,4,4a,5,6,;7,8,8a-octahydro-1,4 endo,endo-5, 8-dimeth-ano-naphthalene)
D013	Lindane (1,2,3,4,5,6, hexa-chloro-cyclohexane, gamma isomer
D014	Methoxychlor (1,1,1-Trichloro- 2,2-bis [p-methoxyphenyl]ethane
D015	Toxaphene (C ₁₀ H ₁₀ Cl ₈ , technical chlorinated camphene, 67-69 percent chlorine)
D016	2,4-D (2,4 dichlorophenoxyacetic acid)
D017	2,4,5-TP Silvex (2,4,5-trichloro-phenoxypropionic acid)
D018	Benzene
D019	Carbon tetrachloride
D020	Chlordane
D021	Chlorobenzene
D022	Choroform
D023	o-Cresol
D024	m-Cresol
D025	p-Cresol
D026	Cresol
D027	1,4-Dichlorobenzene
D028	1,2-Dichloroethane
D029	1,1-Dichloroethylene
D030	2,4-Dinitrotoluene
D031	Heptachlor (and its hydroxide)
D032	Hexachlorobenzene
D033	Hexachlorobutadiene
D034	Hexachloroethane

- F008 Plating bath residues from the bottom of plating baths from electroplating operations where cyanides are used in the process.
- F009 Spent stripping and cleaning bath solutions from electroplating operations where cyanides are used in the process.
- F010 Quenching bath residues from oil baths from metal heat treating operations where cyanides are used in the process.
- F011 Spent cyanide solutions from salt bath pot cleaning from metal heat treating operations.
- F012 Quenching waste water treatment sludges from metal heat treating operations where cyanides are used in the process.
- F019 Wastewater treatment sludges from the chemical conversion coating of aluminum, except from zirconium phosphating in aluminum can washing when such phosphating is an exclusive conversion coating process.
- F024 Process wastes, including but not limited to, distillation residues, heavy ends, tars, and reactor clean-out wastes from the production of certain chlorinated aliphatic hydrocarbons by free radical catalyzed processes. These chlorinated aliphatic hydrocarbons are those having carbon chain lengths ranging from one to and including five, with varying amounts and positions of chlorine substitution. (This listing does not include wastewaters, wastewater treatment sludges, spent catalysts and wastes listed in §261.31 and 261.32).
- F025 Condensed light ends, spent filters and filter aids, and spent desiccant wastes from the production of certain chlorinated aliphatic hydrocarbons, by free radical catalyzed processes. These chlorinated aliphatic hydrocarbons are those having carbon chain lengths ranging from one to and including five, with varying amounts and positions of chlorine substitution.
- F032 Wastewaters (except those that have not come into contact with the process contaminants), process residuals, preservative drippage, and spent formulations from wood preserving processes generated at plants that currently use or have previously used chlorophenolic formulations (except potentially cross-contaminated wastes that have had the F032 waste code deleted in accordance with §261.35 of this chapter and where the generator does not resume or initiate use of chlorophenolic formulations). This listing does not include K001 bottom sediment sludge from the treatment of wastewater from wood preserving processes that use creosote and/or pentachlorophenol.
- F034 Wastewaters (except those that have not come into contact with the process contaminants), process residuals, preservative drippage and spent formulations from wood preserving processes generated at plants that use creosote formulations. This listing does not include K001 bottom sediment sludge from the treatment of wastewater from wood preserving processes that use creosote and/or pentachlorophenol.

- F035 Wastewaters (except those that have not come into contact with the process contaminants), process residuals, preservative drippage, and spent formulations from wood preserving processes generated at plants that use inorganic preservatives containing arsenic or chromium. This listing does not include K001 bottom sediment sludge from the treatment of wastewater from wood preserving processes that use creosote and/or pentachlorophenol.
- F037 Petroleum refinery primary oil/water/solids separation sludge—Any sludge generated from the gravitational separation of oil/water/solids during the storage or treatment of process wastewaters and oily cooling wastewaters from petroleum refineries. Such sludges include, but are not limited to, those generated in: oil/water/solids separators; tanks and impoundments; ditches and other conveyances; sumps; and stormwater units receiving dry weather flow. Sludges generated in stormwater units that do not receive dry weather flow, sludges generated from non-contact once-through cooling waters segregated for treatment from other process or oily cooling waters, sludges generated in aggressive biological treatment units as defined in §261.31(b)(2) (including sludges generated in one or more additional units after wastewaters have been treated in aggressive biological treatment units) and K051 wastes are not included in this listing.
- F038 Petroleum refinery secondary (emulsified) oil/water/solids separation sludge--Any sludge and/or float generated from the physical and/or chemical separation of oil/water/solids in process wastewaters and oily cooling wastewaters from petroleum refineries. Such wastes include, but are not limited to, all sludges and floats generated in: induced air flotation (IAF) units, tanks and impoundments, and all sludges generated in DAF units. Sludges generated in stormwater units that do not receive dry weather flow, sludges generated from non-contact once-through cooling waters segregated for treatment from other process or oily cooling waters, sludges and floats generated in aggressive biological treatment units as defined in § 261.31(b)(2) (including sludges and floats generated in one or more additional units after wastewaters have been treated in aggressive biological treatment units) and F037, K048, and K051 wastes are not included in this listing.
- F039 Leachate (liquids that have percolated through land disposed wastes) resulting from the disposal of more than one restricted waste classified as hazardous under subpart D of this part. (Leachate resulting from the disposal of one or more of the following EPA Hazardous Wastes and no other Hazardous Wastes retains its EPA Hazardous Waste Number(s): F020, F021, F022, F023, F026, F027 and/or F028).

Revised: 3-30-95
Revised: 2-23-95
Revised: 11-4-94
Original: 8-12-94

**FACILITY MAILING LIST
FOR
HYDROCARBON RECYCLERS, INCORPORATED OF WICHITA
2549 N. NEW YORK
WICHITA, KANSAS 67219
EPA I.D. NUMBER KSD007246846**

Applicant

Lynn Longshore
c/o Laidlaw Environmental Services
220 Outlet Pointe Blvd.
Columbia, South Carolina 29210

Mr. Steve Keiter
Hydrocarbon Recyclers, Inc. of Wichita
2549 N. New York
Wichita, KS 67219

U.S. Senators

Honorable Robert Dole
U.S. Senate
Fourth Financial Center
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Wichita, KS 67202

Honorable Nancy Landon Kassebaum
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155 North Market
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U.S. Congressman

Honorable Todd Tiahrt
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Honorable U.L. "Rip" Gooch
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Wichita, KS 67220

State Representatives

Honorable Sabrina Standifer
Kansas House (District 103)
317 West 41st North
Wichita, KS 67204

Honorable Ruby Gilbert
Kansas House (District 89)
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Wichita, KS 67219

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Mayor's Office
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City Clerk
City of Wichita
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Wichita, KS 67202

Billy McRay
County Commissioner (#4)
Sedgwick County Offices
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Wichita, KS 67203

Jack Brown, Env. Health Director
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Kenneth F. Kern
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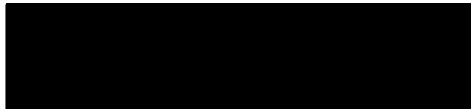
U.S. Corps of Engineers
Attn: ED-T
601 East 12th Street
Kansas City, MO 64106

Other Interested Parties

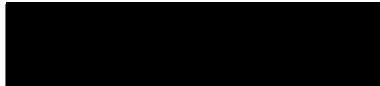
J. Everett Mitchell
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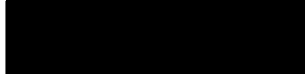
John Simpson, Chartered



Cormac Johnston



Beth A. Justice



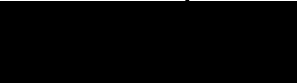
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Ralph J. Kieffer
